



ASME B31.3 PROCESS PIPING

COURSE DURATION: 6 DAYS

(CLASSROOM + ONLINE TRAINING)

COURSE DESCRIPTION

This 6 days training course provides an introductory coverage of **ASME B 31.3 – Process Piping Code** requirements for the design, construction and integrity of process piping systems.

This course is an integral part of our [Piping specialist series](#), which contains the following parts / modules:

- ASME B 31.3 – Process Piping Code (this part) (6 days training course)
- Piping design & arrangement / Detailed Engineering of Process Piping Systems (5 days training course)
- Piping flexibility & Stress analysis (5 days training course)

The course includes the new requirements of the new edition of ASME B 31.3 – 2018.

The Piping course Series is designed to engineer participants becoming ASME Code process piping professionals and apply the code in the design, analysis, fabrication, erection and testing of process piping systems.

After successful completion (by examination) of all modules the participants could claim a certificate as an **“IHRC Certified Piping Specialist”**

COURSE OBJECTIVES

Upon successful completion of the course, participants will be able to:

- ✓ Have a solid background on the scope & definition of ASME B31.3, process piping design, construction & mechanical integrity
- ✓ Understand metallic pipe and fitting selection including its system failure, bases for selection and method requirements
- ✓ Identify the strengths of materials including its requirements and be able to identify the bases for design stresses
- ✓ Determine the components of pressure design and be able to know the concepts of weld joint strength factor and design pressure & temperature
- ✓ Basic knowledge of valve selection
- ✓ Introduce flexibility & flexibility analysis and able to explain the general considerations for the layout and support of pipes, Learn the various types and designs of expansion joints and be able to describe their components and use
- ✓ Become familiar with the design of flanged joints and be able to describe its features & functions
- ✓ Understand the fabrication and installation methods of piping system and be able to list the requirements and guidelines needed in the inspection, examination and testing of pipes
- ✓ Know the design, fabrication, installation, inspection, examination and testing methods for nonmetallic piping systems, category M Fluid service, high pressure piping & high purity piping systems
- ✓ Review the basic concept of API 570 including its inspection, repair, alteration and rerating requirements of in-service piping systems

COURSE OUTLINE

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met.

PART 1: Classroom Training (80%)

Introduction

- General Definitions, Piping Design Method, Piping System Standards, B31 Committee Organization, B31.3 Scope, Organization of the Code, Fluid Service Definitions

Metallic Pipe and Fitting Selection

- Piping System Failure, Bases for Selection, Listed versus Unlisted Piping Components, Fluid Service Requirements, Pipe, Joining Method, Fittings, Branch Connections, Flanges, Gaskets, Bolting



WHO SHOULD ATTEND?

- Piping engineers, Piping designers, Pipe stress engineers, Senior Draftsmen working for EPC companies & Design Offices.
- Maintenance, QA/QC personnel, Piping Inspectors working for Process plants including Oil & Gas, Chemical, Petrochemical, Steel, Paper & Pulp, Semi-conductor, Cryogenic, Water & Food Processing, Pharmaceutical, Cement, Utility & Textile plants.
- Managers, Engineers, Supervisors and Plant Operation Personnel working for Process Plants.

Overview of ASME B 16.5 Flange Requirements

- Scope, P-T Ratings, Material Selection, Dimensions, Material Specifications, and Temperature Considerations

Materials

- Strength of Materials, Bases for Design Stresses, B31.3 Material Requirements

Pressure Design

- Design Pressure and Temperature, Quality Factors, Weld Joint Strength Factor, Pressure Design of Components

Valve selection

- Introduction to valve selection and code requirements

Category M Fluid Service

- Design, Fabrication and Installation, Inspection, Exam and Testing

High Pressure Piping

- Design, Fabrication and Installation, Inspection, Exam and Testing

High Purity piping

- Basics of High Purity Piping & Non Metallic Piping System

Fabrication & Installation

- Welder/Brazer Qualification, Welding Processes, Weld Preparation, Typical Welds, Preheating and Heat Treatment, Bending and Forming, Typical Owner Added Requirements, Installation
- Inspection, Examination, Testing
- Responsibilities
- Inspection Acceptance Criteria
- Progressive Sampling Concept
- Extent of Required Examination
- Leak Testing



COURSE DURATION

- 6 Days Training

DAILY SCHEDULE

- 8:30am - 5:30pm

ITEMS TO BRING

- **ASME B31.3 (2018 Edition)**
- **ASME B16.5 (2017 Edition)**
- **API 574 (Recommended)**
(Codebooks in Hardcopy Recommended)
- Scientific Calculator
- Lots of Questions
- A "CAN-DO" Attitude

Stationeries such as pen and highlighter will be provided.

PART 2: Online Training (Afternoon 2 sessions, 20%)

Introduction to Flexibility Analysis

- What are we trying to achieve?, Sustained loads, Displacement Loads, Reaction Design Criteria, Flexibility Analysis Example

Layout & Support

- General Considerations, Support Spacing, Support Locations, Support Elements, Fixing Problems

Flexibility

- General Considerations, Friction, Stress Intensification, Elbow Flexibility, Thermal Expansion, Spring Hangers, The Displacement Load Analysis, Elastic Follow-Up, Fixing Problems, Cautions

Reactions

- General Considerations, Fabricated Equipment, Rotating Equipment, Supports, Flanged Joints, Cold Spring

Flexibility Analysis

- When to Perform a Detailed Analysis, Computer Program Attributes, Considerations, Solving Problems, Typical Errors, Sample Computer Flexibility Analysis – CAESAR II

Designing with Expansion Joints

- Types of Expansion Joints, Pressure Thrust, Installation of Expansion Joints, Metal Bellows Expansion Joints, Other Considerations

Part 3: Revision & Ending

- **Summary, Open Forum, Closure**
- **Practical Example + Examination**

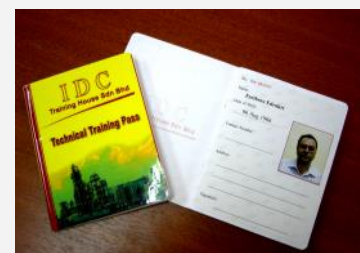
NOTE:

* Sequence of module is subject to training progress.



BONUS !!!

Technical Training Passes will be provided



TRAINING METHODOLOGY

This interactive training course includes the following training methodologies as a percentage of total training hours:

- 70% Lectures
- 25% Courses, Group Work & Practical Exercises
- 5% Videos & Software



TRAINER'S PROFILE

LUTZ SEIBT

Lutz Seibt has more than 25 years hands-on experience as an **Authorized Inspector and Auditor acc. to German Pressure Vessel (AD Merkblaetter), Boiler (TRD) and Storage Tanks Codes, Pressure Equipment Directive (PED), Transportable Pressure Equipment Directive (TPED) and European Construction Material Directive; 9 years out of it within TUV's International Business Unit in Asia Pacific.**

He has conducted numerous training sessions related to Pressure Equipments (based on American and European standards) in Malaysia, Singapore, Korea, China, Thailand and Vietnam.

TECHNICAL QUALIFICATIONS

- ✓ Certified International Welding Engineers (International Institute of Welding - IIW, Germany)
- ✓ Certified API 510 Pressure Vessel Inspector
- ✓ Certified API 570 Piping Inspector
- ✓ Certified API 577 Advanced Welding Inspection & Metallurgy Professional
- ✓ Certified Pedestal Crane Inspector acc. to API RP 2D (Cranetech Training & Inspection, Inc., USA)
- ✓ Certified Safety Engineer (Fachhochschule Frankfurt, Germany)
- ✓ Environmental Auditor (Technical Academy Esslingen, Germany)
- ✓ Bachelor Degree – Motor Vehicle Engineering

SPECIAL SKILLS

- ✓ Inspector for periodical inspection & certification of
 - * Pressure vessels, Steam boilers, Piping Systems
 - * Cranes, Hoisting equipment, Hoisting equipment of lifeboats
- ✓ Inspector for third party & welding inspection and QA/QC in manufacturing / construction of
 - * Pressure vessels, Steam boilers, Piping Systems

COURSES CONDUCTED

- API 510 Pressure Vessel Inspector
- API 570 Piping Inspector
- API 577 Advanced Welding Inspection & Metallurgy Professional cum IDC Welding Inspector
- ASME IX "Welding Qualification"
- ASME VIII Division 1 "Pressure Vessel"
- European Pressure Equipment Directive (PED) 97/23/EC Simplified
- IDC Piping Specialist - Part 1: ASME B31.3 Process Piping
- Leak or Pressure Testing of Pressure Equipment
- Material Certificates (EN10204 / EN10168 / ISO10474)
- Welding & NDT Symbols (AWS / ISO Code)



TRAINER'S PROFILE

MD. KAMAL

Md. Kamal Uddin Ahmed, B.E.(Mechanical Engineering) is a Senior Piping & Pipeline Engineer with 15-20 years of progressive & extensive international experience. He is an expert in Process, Power Piping & Liquid & Gas Transmission Pipelines as per ASME & API standards including ASME B1.1, B31.3, B31.4, B31.8, & API 570.

He is a dynamic speaker & master trainer providing knowledge transfer effectively with interactive style that connects with the audience.

Md. Kamal has designed & presented piping design seminars to piping engineers & designers across India, Qatar & Saudi Arabia. He has trained more than 1500 mechanical, chemical, & petroleum engineers in Piping Engineering, Pipeline Design, HVAC & Plumbing Systems from different countries including India, Qatar, Saudi Arabia, Jordan, Turkey, Sudan, Ghana, Nigeria, Maldives, United Kingdom, & Thailand.

CLIENTS SERVED

Md. Kamal has offered professional training services to many corporate including:

- ORYX GTL Qatar
- ICB Tecnimont, Qatar Petroleum
- RASGAS
- Intergraph Consulting
- Infotech Enterprises
- Petrodar Oil & Gas Operating Co.

EXPERTISE IN

- ✓ Piping Systems Detailed Engineering
- ✓ Pipe Stress Analysis
- ✓ Pipe Hydraulics
- ✓ Process Plant Layout
- ✓ Pipeline Design & Construction
- ✓ Pipe Supports
- ✓ Piping Systems Erection & Testing
- ✓ HVAC Plant Design
- ✓ Plumbing & Fire Water Piping Systems

Throughout his career, Md. Kamal has been providing these expertise for both new and operating process / power plants & facility construction industry using codes / standards, software analysis and field experience in arriving at safe, economical piping designs and solutions to piping problems.

Besides, Md. Kamal has also offered his services such as:

- ✓ Project Management
- ✓ Design / Analysis
- ✓ Construction / Testing / Inspection

in **India & Kingdom Of Saudi Arabia** involving many onshore & offshore projects.